The Potentials and Applications of Cellulose Acetate in biosensor technology

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ABSTRACT

The interest in cellulose and its derivatives has been exponentially increasing due to its excellent thermal stability, biocompatibility, chemical persistence and biodegradability. Among various cellulose derivatives, cellulose acetate (CA) has been applied in many applications including sensor systems, drug delivery systems, separation membrane, and tissue engineering. Recently, the electrospun nanofibers have been employed and have gotten more attention in the biotechnology and the biomedical applications. In this case, Electrospinning methods widely used to fabricate and generate novel nanomaterials along with the well-aligned structure of electrospun nanofibers. Electrospinning has emerged as a powerful method to produce nanofibrinous assemblies from a variety of polymers and composites including CA fibers. These fibers obtained from this method were applied in biomedical applications specially for sensing process in the medical diagnostic kit. In this review article, the recent progress and development of electrospun CA fibers and nanofibers and also their nanocomposites for advanced sensing systems are presented. Several sensors and biosensors including optical/colorimetric, and electrochemical-based on CA are discussed in this study.

INTRODUCTION

Biodegradable and biocompatible materials and polymers show significant advantages over other materials for enhancing mats in biomedical applications [1]. These materials, due to their remarkable properties such as mechanical strength, and smoothness could be applied in a variety of applications such as industrial biotechnology and biomedical engineering [1, 2]. Biocompatible polymers derivative from cellulose has been...
commonly used as a supporting surface [3-5]. Among other cellulose derivatives, cellulose acetate (CA), the acetate ester of cellulose, has been extensively used to prepare nanofibers due to its solubility in organic and inorganic solvents [6, 7]. In this case, CA and their blended with other polymers noticeably employed for medical diagnostic kits due to the simplicity of synthesis and accessibility [8]. These exclusive features of CA make them utilize in many applications including biomedical, pharmaceutical, and industrial applications [9]. Among the various techniques of creating CA nanofibers, electrospinning has been extensively used. Electrospinning is a well-organized process for synthesizing of ultrafine fibers with diameters ranging from several micrometers down to a few nanometers, which works with a high voltage across a conductive needle attaching to a polymer liquid-containing reservoir and a collector [10, 11]. Recently, the electrospinning of CA has been extensively studied because of its exceptional thermal stability, chemical resistance, biocompatibility, and biodegradability [12].

Electrospun CA nanofibers can be applied to the surface device of diagnostic kits and biosensing materials.

Major sensing approaches include acoustic wave, photoelectric, resistive, optical, amperometric, and other sensors are the main types of these sensors that were employed on the surface of electrospun nanomaterials [13, 14].

The purpose of this article is to investigate recent researches conducted on sensing by using CA fibers involving optical/colorimetric, and electrochemical biosensors.

**Methods of Sensing by Using Cellulose Acetate**

Polymeric composites and polymeric materials have a wide array of applications in the realm of technology. Among these materials, the derivatives of cellulose such as CA are widely employed for biomedical applications. Depending on the processing method employed, CA can be used for high varies of applications (e.g., films, membranes or fibers). In this section, the recent trend in the exploitation of electrospun CA fibers in the nanoscale for sensing applications have been reviewed.

Based on literature review, at least three kinds of sensing approach could be achieved using CA fibers including optical/colorimetric, and electrochemical method.

**Cellulose Acetate-based Optical/Colorimetric Sensors**

In this approach, the quantity of the desired materials is evaluated using biosensor and monitoring UV-Vis spectral changes. Colorimetric method is one of the most well-known processes in quantifying of materials concentration. The critical aspects of these methods are finding chromatic substrate or product for the Vis spectrum and determining the best lambda Max and a linear region. It should be noted that CA in colorimetric methods is utilized only as a support membrane for attaching the biological elements (i.e., enzymes, antibodies, and aptamers).

CA usually activated before enzyme immobilization. Modifications of CA could improve the biological element attachment or sensing process via different mechanisms. Among different methods, using cross-linking agents is one of the common methods in CA activation.

CA membrane could also be activated using treatment with sodium periodate solution, ethylenediamine solution, and glutaraldehyde respectively. Then different enzymes such as cholesterol oxidase could be immobilized on the activated CA membrane [16].

Uranium is one of the important metal ions that exhibits toxic and radioactive effects [17]. A soluble form of uranium is uranyl (UO₂ 2+). For the detection of uranyl, there are many techniques such as gamma spectrometry, ion chromatography and alpha spectrometry which are expensive. Other methods such as laser fluorimetry and stripping voltammetry are highly sensitive and selective. However, they require complicated procedures [18-24].

Recently, colorimetric sensors have been designed for visual detection of uranyl. In this method, a strip has been fabricated by doping the 2-(5-Bromo-2-pyridylazo)-5-(diethylamino) phenol [Br-PADAP] into the electrospun CA nanofiber. Br-PADAP as a chromogenic and chelating agent exhibits a yellow-to-purple phase transition in the presence of uranyl [25]. The results obtained revealed that the limit of detection for uranyl is 50 ppm, and the naked eye cannot identify the color change when the concentration of uranyl is nearby; therefore,
with this technique, the quantitative detection for uranyl is achieved [26]. The colorimetric method at different times and various concentrations were shown in fig. 1.

Metalloprotein is a generic type of a protein that contains a metal ion cofactor. The solid-state nanofiber-based optical sensors with an anionic fluorescent dendrimer (AFD) via a fluorescence resonance energy transfer (FRET) mechanism were employed to detect the low concentration of metalloproteins [27].

In this method, the AFD has been encapsulated in electrospun CA nanofibers, and for improving the sensing performance, CA is deacetylated to cellulose to generate secondary porous structures which are desirable for enhancing molecular interactions. The protein sensing properties of the fibers were studied by monitoring the quenching behaviors of cytochrome c (cyt c), hemoglobin (Hgb), and bovine serum albumin (BSA) as a function of concentration. The quenching effect is a result of energy/electron transfer processes between iron-containing proteins (i.e., cyt c and Hgb) and the fluorescent core. To achieve the highest fluorescence intensity, five water-soluble fluorescent dendritic compounds (AFD-1, AFD-2, AFD-3, AFD-4, and AFD-5) were synthesized [27]. Except the AFD-3, the others dendrimers commonly demonstrated low visible fluorescent emission. The fluorescence images of the AFD-3-doped cellulose nanofibers before the quenching process indicate the evidence fluorescence emission and the uniform dispersion of fluorophores in cellulose, which is beneficial to sensing performance [27].

CA-based electrochemical Sensors

Amperometric sensors are based on measuring the produced current when a potential is applied between two electrodes. The current is then related to the concentration of the analyte present in the system.

Biosensors that uses current for detection, usually need a transducer. Therefore, CA could not be a support for amperometric sensors alone. Modification of CA for immobilization of enzyme is an important part in the amperometric sensors. CA/Au nanorods composites are employed as supports for designing amperometric sensors to detect glucose. In one study, glucose oxidase (GOx) enzyme was immobilized using glutaraldehyde as a cross-linking agent. The designed biosensors showed high sensitivity (8.4 µA cm-1 mM-2) and acceptable limit of detection (2 × 10-5 M) [29].

Catalase-based biosensor has been successfully designed using immobilization of enzyme on modified (activated) CA beads. For the preparation of CA beads, the polymer was dissolved in acetone and then dropwise was added to hexane solution under stirring. First, CA beads were activated using Ce(SO4)2 and then were immobilized with catalase. Immobilization of enzyme occurred by entrapment and cross-linking by activated CA beads. Activation of CA beads resulted in oxidizing its OH groups to aldehyde groups in the presence of Ce(SO4)2. After that, spacer arms were composed with the help of bovine serum albumin (BSA), and enzyme entrapped using cross-linking agents. Enzyme activity was evaluated in 10.5 mM of hydrogen peroxidase at 240 nm using a spectrophotometer and demonstrated that enzyme had optimal activity at pH 7.0 and T=35°C [15].
Gilmartin et al. developed a uric acid sensor based on CA fibers as a support. In their work, modified and unmodified cobalt phthalocyanine (CoPc) electrodes coated with CA and immobilized with uricase were used for sensing of uric acid. First, the electrodes were doped with screen printed carbon (SPCEs) and coating after that, the desired area of CoPc-SPCEs was coated with 2% solution of CA. The coated electrodes with CA immersed in different concentration of uricase solution for 5 minutes. Then, the electrodes were dried overnight and rinsed with distilled water to remove unbounded enzymes. Obtained results revealed that in the range of 1×10^{-6} to 13×10^{-6} mol/dm of uric acid, the amperometric calibrations were linear, and the optimum uricase loading was 1 U [30]. Amperometric method based on CA and immobilized enzyme was shown in Fig. 2. Constantinos et al. developed a CA-based amperometric sensor for detection of glycolic acid in various complex matrixes such as cosmetics, instant coffee, and urine. Glycolic acid is a constituent of sugar cane juice and has been used widely in the industry (e.g., processing the textile, leather, and food). There are limited number of methods to determine glycolic acid such as gas chromatography/mass spectrometry, HPLC, ion-exchange HPLC, etc. which require derivatization steps, complex isolation, and expensive instrumentation. In their work, they developed an amperometric glycolic acid sensor based on glycolate oxidase/catalase immobilized into a CA membrane. First, CA membrane was prepared by mixing CA and Polyvinyl Acetate (PVA) with acetone and cyclohexane and was then placed on the platinum surface to eliminate interference from electroactive species. In the next step, the membrane was immersed in a solution of enzymes followed by superimposed with an outer polycarbonate membrane to protect enzymes from leaking and microbial attack. This system demonstrates a linear relationship between the response and the glycolate concentration in the range 0.01-1mM with a correlation coefficient, r = 0.997 and the detection limit of 6µM glycolate [31]. CA could be activated using ionic liquids such as 1-butyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide (BMI•N(Tf)2) for designing of biosensors. Methyldopa was detected using immobilized laccase on CA/ (BMI•N(Tf)2) support. The Support was prepared by adding CA to acetone in a reaction flask and incubating overnight under the nitrogen atmosphere. Then BMI•N(Tf)2 was added to CA solution and stirred until homogeneous phase appeared. Afterward, homogeneous phase spread on a glass electrode and calcinated at 300°C and triturated to achieve the product. Voltammetric evaluation of methyldopa showed linearity from 34.8 to 370.3µM and detection limit about 5.5µM [32]. In another work, modified electrodes were prepared by immobilizing of
alcohol dehydrogenase on CA for voltammetric detection of ethanol. The CA solution was prepared in different concentrations, and the hydroxyl group of CA converted to imidazoylcarbamate derivatives using 1,1’-carbonyldiimidazole (CDI). After that, the solution was coated on a glassy carbon electrode followed by dropping toluidine blue on the electrodes. Alcohol dehydrogenase solution in phosphate buffer (pH 7.5) was added to the electrodes surface followed by adding glutaraldehyde for cross-linking of the enzyme. Prepared electrode response was linear between 1×10^{-5} M and 4 × 10^{-4} M ethanol and detection limit was about 5×10^{-6} M [33]. Generally, electrochemical method based on CA modified surface was illustrated in fig. 3. In this schematic, CA was applied to immobilize onto paper disk and then after was used for the working electrode.

In Tkác et al. work fructose dehydrogenase was immobilized on a modified CA membrane for designing a voltammetric fructose biosensor. Ferrocene embedded CA membrane and ferrocene/Nafion modified CA membrane were prepared by dissolving ferrocene and ferrocene/Nafion in CA solution and immobilization of enzyme on the electrodes directly. The initial sensitivity of electrodes was about 226 nA/mM, and both modified CA membrane demonstrated high stability [34].

Ammonia is a hazardous alkaline gaseous pollutant which widely used in the chemical processes, medical diagnosis kits, etc. Ammonia concentration over 55ppm, can be easily identified by smell, however for concentration below 55ppm, we need to apply effective methods for detecting ammonia [35].

There are various sensing techniques for gas sensing such as optical and electrical techniques [33-36]. Fabrication of a sensor coated by a quartz crystal microbalance (QCM) with an electrostatic layer-by-layer (LBL) self-assembly technique is a novel approach to detect the ammonia concentration. In this approach, positively charged polyethyleneimine (PEI) and negatively charged graphene oxide (GO) were embedded on the surfaces of negatively charged electrospun CA nanofibers on the QCM electrode. In the gas-sensing tests, the CA/PEI/GO-based QCM sensor not only exhibited a low detection limit and rapid response, but also performed excellent reversibility and selectivity with respect to ammonia detection [37].

Table 1. describes the various types of CA-based sensors and its potential applications for detection of different analytes such as hydrogen peroxide, glucose, ethanol, and cholesterol as well as the modification and activation of CA substrates for employing in enzymatic and non-enzymatic sensors.

Conclusions and Future Perspective
In this review paper, recent progresses in electrospun CA-based sensors and a comprehensive
overview of fabrication and modification techniques of CA fibers are presented. Furthermore, different types of CA-based sensors including optical/colorimetric, and electrochemical as well as applications of CA in these sensors have been introduced.

High thermal stability, biocompatibility, and biodegradability of cellulose and its derivatives make them a great alternative to common substrate materials such as zeolite and silica gels. Over the past years, CA has attracted more attention compared to cellulose due to its unique characteristic of solubility in many organic and inorganic solvents. Another promising feature of CA is its feasibility to be chemically modified which facilitates the synthesis of a wide range of functional cellulose-based materials with a high potential in various applications including biosensors.

Table 1. Summary of cellulose-based sensors, type of modification/activation, and potential applications.

<table>
<thead>
<tr>
<th>No.</th>
<th>Method of Sensing</th>
<th>Immobilized molecule</th>
<th>Analyte</th>
<th>Activation of CA/solvent</th>
<th>Applications</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Optical/Colorimetric Sensors</td>
<td>Cholesterol oxidase</td>
<td>Cholesterol</td>
<td>NaO/ C₆H₄(NH₂)₃/ glutaraldehyde</td>
<td>Cholesterol biosensors</td>
<td>16</td>
</tr>
<tr>
<td></td>
<td></td>
<td>-</td>
<td>Uranium (VI)</td>
<td>HNO₃</td>
<td>Detection of trace metals</td>
<td>25</td>
</tr>
<tr>
<td></td>
<td>CA/ Br-PAPAD</td>
<td>UO₂²⁺</td>
<td>Br-PADAP</td>
<td>Colorimetric sensor strips</td>
<td>26</td>
<td></td>
</tr>
<tr>
<td></td>
<td>CA/ Fluorescent dendrimers</td>
<td>Protein</td>
<td>AFD-3</td>
<td>Optical biosensor for protein detection</td>
<td>27</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Electrochemical sensors</td>
<td>Catalase</td>
<td>H₂O₂</td>
<td>Acetone/hexane Ce(sal)+</td>
<td>H₂O₂ Measurement</td>
<td>15</td>
</tr>
<tr>
<td></td>
<td>Glucose oxidase (GOX)/ Gold nanorods</td>
<td>Glucose</td>
<td>Glutaraldehyde</td>
<td>Glucose biosensors</td>
<td>29</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Uricase</td>
<td>Uric Acid</td>
<td>CoPc/SPCEs</td>
<td>Amperometry uric acid sensors</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Glycolate oxidase/catalase</td>
<td>glycolic acid</td>
<td>PVA/acetone/cyclohexane</td>
<td>Amperometry biosensor for real samples</td>
<td>31</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Laccase</td>
<td>Methyldopa</td>
<td>BMLN(Tf)₂</td>
<td>Biosensor for detection of pharmaceutical samples based on ⁴SVV method</td>
<td>32</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Alcohol dehydrogenase</td>
<td>Ethanol</td>
<td>CDI/ toluidine blue/glutaraldehyde</td>
<td>Ethanol sensors based on ⁴DPV method</td>
<td>33</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Fructose dehydrogenase</td>
<td>Fructose</td>
<td>Ferrocene/Nafion</td>
<td>Fructose sensors based on ⁴CV method</td>
<td>34</td>
<td></td>
</tr>
<tr>
<td></td>
<td>PEI/ GO</td>
<td>NH₃</td>
<td>Acetone/DMAc</td>
<td>Gas sensors/ Based on ⁴QCM method</td>
<td>37</td>
<td></td>
</tr>
</tbody>
</table>
Considering CA has a great potential for disposable, cost-effective, and biocompatible devices, further researches are needed to be conducted to improve its capabilities. Currently, the majority of the performed CA-based sensors studies are in vitro, and some further investigations devoted to in vivo CA-based sensors are needed. Since the potential applications of CA can be foreseen in a much broader area than those of optical/colorimetric, and electrochemical sensors, more studies are required to resolve current challenges for future biosensors.

CONFLICTS OF INTEREST
The authors declare that there are no conflicts of interest regarding the publication of this manuscript.

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